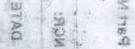


Thursday, 31/07/2008 2:26:36 PM

Julie Lecocq **Process Sheet** : UPPER RAIL Drawing Name : CU-DAR001 Dart Helicopters Services Customer : 40866 - 2 Job Number : 13489 **Estimate Number** : D37671 Part Number P.O. Number : D3767 REVB **Drawing Number** : 31/07/2008 This Issue : N/A Project Number : NC Prsht Rev. : 31/07/2008 : SMALL /MED FAB **Drawing Revision** Type First Issue Material : 40711 Previous Run : 08/08/2008 **Due Date** Written By Checked & Approved By revB as per dwg DD verified by:EC 08-07-21 : Est Rev:A Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: 6061T6 RD TUBE 1.00 x .065w M6061T6T1000W065 46.9006 f(s) Comment: Qty.: 2.9313 f(s)/Unit Total: 6061T6 TUBE (1.00" x 0.65" wall) batch: 1916 877 SMALL & MEDIUM FAB RESOURCE 1 2.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 - Qh/s4008/08/25 1-cut tube to lenght as per dwg D3767 2-drill holes thru to finish size as per dwg D3767 3- deburr INSPECT WORK TO CURRENT STEP QC5 3.0 WORK TO CURRENT STEP Comment: INSPECT HAND FINISHING RESOURCE #1 HAND FINISHING1 4.0 Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION







5.0

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Thursday, 31/07/2008 2:26:36 PM Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER RAIL

Job Number: 40866

Part Number: D37671

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/16 \$

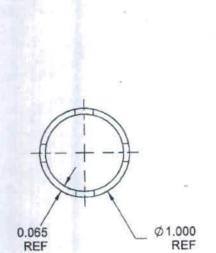
Comment: FINAL INSPECTION/W/O RELEASE

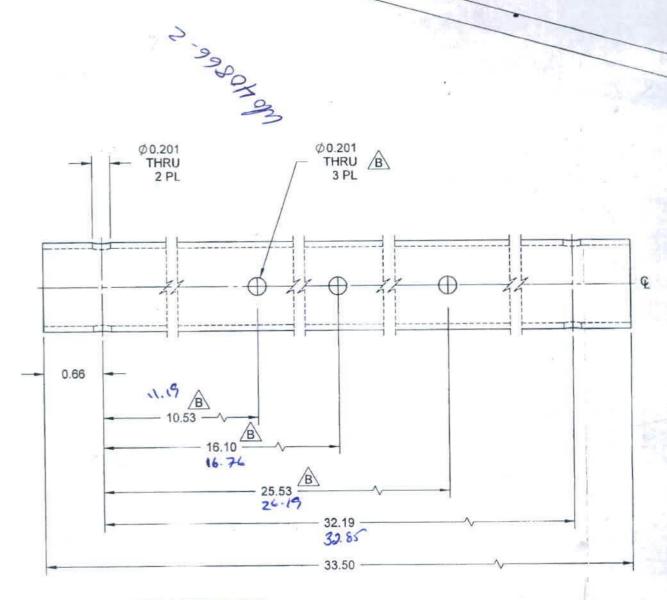
Job Completion



mf 08-09-1

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D3767-1 UPPER RAIL

CHANGE HOLE SIZE TO 0,201, SHIFT H ATTACHING FRAME BY 0,125, ADD HOL				
	SUE	Α		
ESCRIPTION			REV.	
DA	HS	DESIGN		
HA'	HS	DRAWN		
DRAWING NO.	Ref	CHECKED		
D3767	MO	MFG. APPR.		

1061-T62 ALUMINUM TUBING (1.00" OD X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR 2 OR QQ-A-200/8 OR AMS-QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)

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